

# Machine Capability List

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## Technical Data Sheet



### Maximum Part Size - Industrial 3D Printing

Process	Machines	Build Layers	X mm	Y mm	Z mm
Laser Sintering (SLS)	P730	0.12mm	679	368	567
Laser Sintering (SLS)	P385	0.15mm	330	330	600
Laser Sintering (SLS)	P100	0.1mm	194	242	322
Stereolithography (SLA)	Neo 800	0.1mm	800	800	600
Stereolithography (SLA)	Neo 800	0.1mm	800	800	600
Stereolithography (SLA)	Ipro 8000	0.1mm	650	750	550
Stereolithography (SLA)	Viper	0.05mm	250	250	250
Stereolithography (SLA)	Viper	0.05mm	250	250	250

### Maximum Bed Size - General Equipment

Process	Machines	X mm	Y mm	Z mm
Machining (CNC - 5 axis)	Belotti FLA	4000	2600	1300
Machining (CNC - 4 axis - high speed)	Fanuc Alpha D2iLiA5	700	400	330
Machining (CNC)	Correa	2500	800	800
Machining (CNC)	Hurco VM30i	1270	508	508
Machining (CNC)	Bridgeport 1000C	1020	610	610
Machining (CNC)	Bridgeport 1000	1020	610	610
Machining (CNC)	Bridgeport 600	600	410	520
Vac Casting (VC)	Sancron	900	580	500
Vac Casting (VC)	Sancron	420	420	350
Vac Casting (VC)	Sancron	420	420	350
Paint/Finishing Booth	Haltec	6250	3900	2500

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